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Agrément Certificate
01/3843
Product Sheet 1

PUDLO CWP (CEMENT WATERPROOFING POWDER)

PRODUCT SCOPE AND SUMMARY OF CERTIFICATE

This Certificate relates to Pudlo CWP (Cement Waterproofing Powder), a hydrophobic, pore-blocking admixture for use in concrete mixes or cementitious render to provide watertight concrete or render. Suitable for basements, roofs, swimming pools, tunnels, and culverts, without the requirement for additional applied protection.

AGRÉMENT CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.



KEY FACTORS ASSESSED

Resistance to water penetration — concrete and render containing the product has reduced permeability when compared to the equivalent plain concrete and render (see sections 5 and 6).

Reinforcement protection — concrete containing the product has enhanced resistance to reinforcement corrosion when compared to the equivalent plain concrete (see section 7).

Mechanical properties — the mechanical properties of the concrete and render are not adversely affected by the incorporation of the product (see section 8).

Durability — concrete containing the product is more durable than the equivalent plain concrete due to its reduced permeability (see section 17).

The BBA has awarded this Agrément Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

A handwritten signature in black ink, appearing to be 'S Wroe'.

Simon Wroe
Head of Approvals — Materials

A handwritten signature in black ink, appearing to be 'G Cooper'.

Greg Cooper
Chief Executive

Date of Fourth issue: 18 November 2011

Originally certificated on 8 August 2001

The BBA is a UKAS accredited certification body — Number 1113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

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Regulations

In the opinion of the BBA, Pudlo CWP (Cement Waterproofing Powder) is not subject to these Regulations:



The Building Regulations 2010 (England and Wales)



The Building (Scotland) Regulations 2004 (as amended)



The Building Regulations (Northern Ireland) 2000 (as amended)

Construction (Design and Management) Regulations 2007

Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

See sections: 2 *Delivery and site handling* (2.1, 2.4 and 2.5) and 21 *Placing* (21.1) of this Certificate.

Additional Information

NHBC Standards 2011

In the opinion of the BBA, the use of Pudlo CWP (Cement Waterproofing Powder), in relation to this Certificate, is not subject to the requirements of these Standards.

General

The Certificate holder has taken the responsibility of CE marking the product in association with BS EN 934-2 : 2009, Table 9.

The management systems of David Ball Group plc have been assessed and registered as meeting the requirements of BS EN ISO 9001 : 2008 by National Quality Assurance Ltd (Certificate No 2899).

Technical Specification

1 Description

1.1 Pudlo CWP (Cement Waterproofing Powder) is a powder admixture that when incorporated into concrete or render enhances the water resistance and durability of the hardened product. The product does not contain Portland cement.

1.2 Pudlo Self-Compacting Admixture (SC) is also available as a blend of Pudlo CWP and a superplasticising admixture, used to produce watertight flowing concrete. The self-compacting characteristic of the resultant concrete has not been assessed by the BBA and is outside the scope of this Certificate.

1.3 The product is manufactured by a blending process. Quality control is exercised over raw materials, during manufacture and on the final product.

2 Delivery and site handling

2.1 The product is packaged in 1 kg tubs, 2 kg, 2.5 kg, 8 kg, 25 kg bags and 1 tonne bulk bags.

2.2 Each package bears the batch number, weight and CE marking as described in the *General* section of this BBA Certificate.

2.3 The product must be stored in sealed containers in a dry environment and protected from rain or other sources of moisture.

2.4 The product is classified as 'irritant' under *The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (CHIP4)/Classification, Labelling and Packaging of Substances and Mixtures (CLP Regulations) 2009*.

2.5 When handling, the normal health and safety procedures associated with cementitious materials should be observed.

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Pudlo CWP (Cement Waterproofing Powder).

Design Considerations

3 Use

3.1 Pudlo CWP (Cement Waterproofing Powder) is satisfactory for use in concrete mixes at an addition rate of 2% by weight of cement to provide watertight concrete for basements, roofs, swimming pools, tunnels, and culverts, without the requirement for additional applied protection. It is also used at an addition rate of 3% by weight of cement for sand/cement renders.

3.2 Concrete containing the product should be designed in accordance with BS EN 206-1 : 2000 and BS 8500-2 : 2006 for use as all normal types, including precast, pre-stressed, post tensioned, ready-mixed, reinforced, slip formed, sprayed and pumped concretes.

3.3 The product is compatible with cement blends containing pulverized-fuel ash, ground granulated blastfurnace slag and silica fume blends as defined in BS EN 197-1 : 2011.

3.4 The use of the product with an air-entraining agent is not covered by this Certificate.

3.5 The product is not intended for use with gypsum-based plasters.

3.6 The product is suitable for use in contact with potable water and has been approved by the Water Regulations Advisory Scheme for this purpose.

4 Practicability of installation

Concrete mixes containing the product can be placed, compacted and cured by operatives with experience of using conventional concreting methods and equipment.

5 Water penetration

5.1 Concrete containing the product has greater resistance to water penetration than an equivalent plain concrete.

5.2 Concrete containing the product has a lower water absorption than an equivalent plain concrete.

5.3 Use of the product will increase the weather resistance of a render by improving its resistance to water penetration.

6 Water vapour permeability

6.1 Concrete containing the product has a lower permeability to water vapour than an equivalent plain concrete.

6.2 Concrete made with a high water/cement ratio can have a water vapour permeability above 3000 by $10^{-12} \text{ g}\cdot\text{m}(\text{N}\cdot\text{s})^{-1}$. The permeability of concrete is strongly dependent on the exact mix design; the figures given in the *Technical Investigations* section, table for *Test mix details*, indicate the levels that can be obtained using the product.

6.3 The appropriate thickness for concrete with a specific permeability to achieve a water vapour resistance of $200 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1}$ or $550 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1(1)}$ (suitable for grade 3 of BS 8102 : 2009) is given by:

For $200 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1}$ $t = 0.2 \times 10^{12} \times p$

For $550 \text{ MN}\cdot\text{s}\cdot\text{g}^{-1}$ $t = 0.55 \times 10^{12} \times p$

where t = concrete thickness in mm and p = water vapour permeability in $\text{g}\cdot\text{m}(\text{N}\cdot\text{s})^{-1}$ (from BS 3177 : 1959 test).

(1) This figure may be used where a high resistance to water vapour is required.

6.4 The water vapour permeability of a 2.5 : 1 sand/cement render was reduced from $1300 \times 10^{-12} \text{ g}\cdot\text{m}(\text{N}\cdot\text{s})^{-1}$ to $860 \times 10^{-12} \text{ g}\cdot\text{m}(\text{N}\cdot\text{s})^{-1}$ when the product was incorporated into the mix.

7 Reinforcement protection

7.1 The level of alkalinity required to prevent corrosion of the reinforcement ($\text{pH} > 13$) will not be adversely affected by the incorporation of the product into concrete.

7.2 Corrosion of reinforcement is normally caused by the ingress of chloride to the steel or by the reduction in alkalinity of the concrete by the diffusion of carbon dioxide. The reduced permeability of concrete containing the product will slow down diffusion of aggressive agents into the concrete and so confer improved protection against reinforcement corrosion.

8 Mechanical properties

8.1 The compressive strength of concrete containing the product will be similar to the equivalent plain concrete with the same slump. Higher compressive strength may be obtained with the use of a suitable water-reducing or superplasticising admixture complying with BS EN 934-2 : 2009, Tables 3.1 and 3.2.

8.2 The flexural strength of concrete containing the product is similar to that of an equivalent plain concrete.

8.3 The static modulus of elasticity of concrete containing the product is similar to an equivalent plain concrete.

8.4 The use of the product in sand/cement renders will not affect the strength, stability or impact resistance of the hardened material.

9 Drying shrinkage and wetting expansion

The drying shrinkage and wetting expansion of concrete containing the product is reduced compared to that of an equivalent plain concrete.

10 Setting characteristics

10.1 The setting time of concrete or render mixes containing the product will be similar to equivalent plain concrete or render. The setting time will depend on the concrete mix design used and the ambient temperature during placing and curing.

10.2 The effect of the product for a specific mix and site conditions should be evaluated through site trials prior to use.

11 Carbonation resistance

Concrete containing the product has greater resistance to carbon dioxide diffusion than an equivalent plain concrete.

12 Frost resistance

Concrete containing the product will not have a detrimental affect on the freeze/thaw resistance of the hardened concrete.

13 Sulfate resistance

The lower permeability of the concrete containing the product will reduce the ingress of sulfates. However, if sulphate-resistant concrete is required, the advice of the Certificate holder should be sought.

14 Alkali silica reaction (ASR)

14.1 Concrete containing the product should be designed according to BS EN 206-1 : 2000, Section 5.2.3.4, and BS 8500-2 : 2006, Section 5.2.

14.2 The sodium oxide equivalent of the product when measured in accordance with BS EN 480-12 : 1998 was 1.76% by mass of admixture. This figure should be used when calculating the contribution of the product to the total alkali content of a given concrete mix. In turn, this can be used to assess the susceptibility of that concrete to alkali-silica reaction, for example, based on a cement content of $350 \text{ kg}\cdot\text{m}^{-3}$ the product will contribute 123 g per cubic metre of concrete.

15 Resistance to leaching

Use of the product will reduce the leaching of lime from the hydrated cement in the concrete.

16 Maintenance

For a specific installation, the maintenance regime should be considered to ensure that the required design life of the concrete is achieved.

17 Durability

17.1 Under normal conditions of service, concrete containing the product is more durable than an equivalent plain concrete due to its reduced permeability.

17.2 Where exposure to aggressive soil conditions or chemicals is anticipated, a full assessment of the site should be made. In these situations the Certificate holder should be consulted on the suitability of the concrete.

Installation

18 General

18.1 When Pudlo CWP (Cement Waterproofing Powder) is used in concrete mixes and render it enhances durability and improves protection against reinforcement corrosion by providing a hydrophobic, pore-blocking action that protects the resulting concrete against water ingress via absorption and hydrostatic pressure.

18.2 The use of the product therefore, will, produce a concrete or render with the following properties relative to a control:

- reduced porosity
- reduced permeability
- increased water resistance
- increased corrosion resistance.

18.3 The product has no known detrimental effect on the properties of the concrete or render.

18.4 Structures built incorporating the product should be designed to the relevant Sections of BS 8007 : 1987, BS 8102 : 2009, BS 8110-1 : 1997, BS EN 1992-1-1 : 2004, BS EN 1992-1-2 : 2004, BS EN 1992-3 : 2006 and their respective UK National Annexes.

18.5 Concrete mixes containing the product are suitable for Type B constructions as defined in BS 8102 : 2009, and can meet the requirements for all grades defined in Table 2 of this Standard. For Grade 3 (where control of water vapour is required), it will be necessary to provide a mix with a sufficiently low vapour permeability in combination with an adequate section thickness (see sections 6.2 and 6.3). The use of suitable ventilation, dehumidification or air-conditioning, appropriate to the intended use, must also be considered.

18.6 Basements for dwellings should be designed in accordance with the guidance given in the Approved Document *Basements for dwellings*⁽¹⁾.

(1) Published by the British Cement Association, Document No 48.062.

18.7 Rendering should be carried out in accordance with BS EN 13914-1 : 2005, the Certificate holder's instructions and this Certificate.

19 Mix design

19.1 Concrete containing the product must only be supplied as ready-mixed concrete from ready mixed concrete companies accredited by QSRMC or equivalent schemes. Concrete must be prepared in accordance with the Certificate holder's instructions and this Certificate.

19.2 The concrete must have a minimum cement content of 350 kg·m⁻³ and be batched with a maximum water/cement ratio of 0.4. Further details of suitable mixes can be obtained from the Certificate holder or their approved representatives.

19.3 Once mixed, further materials must not be added to the fresh concrete.

19.4 The workability of concrete can be adjusted using a suitable⁽¹⁾ water reducing or superplasticising admixture complying with BS EN 934-2 : 2009, Table 3.1 and 3.2 to ensure the maximum water/cement ratio given in section 19.2 of this Certificate is not exceeded. Specific admixtures have not been considered and are outside the scope of this Certificate.

(1) The Certificate holder's advice should be sought regarding the suitability and compatibility of water-reducing or superplasticising admixtures. Admixtures should be evaluated before use and site trials should be carried out to establish the appropriate dose required.

19.5 A water-reducing/superplasticising admixture is not used for renders.

20 Mixing

20.1 The product is added at the correct dose (see section 3.1) and pre-mixed with dry concrete or render constituents.

20.2 When a superplasticiser is required, it should be added in accordance with the admixture supplier's recommendations.

20.3 The resulting concrete should be mixed in accordance with the Certificate holder's instructions to ensure even distribution of the product throughout the concrete.

21 Placing

21.1 Concrete mixes containing the product should be placed in the same way as normal concrete, in accordance with BS 8000-2.2 : 1990, BS EN 13670 : 2009, the Certificate holder's health and safety guidance and the normal routine precautions for handling concrete.

21.2 Concrete mixes containing the product should not be placed at temperatures of 5°C or below.

21.3 Concrete mixes containing the product should be fully compacted.

22 Curing

The concrete should be cured strictly in accordance with BS 8110-1 : 1997, BS EN 13670 : 2009, BS EN 1992-1-1 : 2004, its UK National Annex and the Certificate holder's recommendations where site specific information exists.

23 Joints

23.1 Joints should be designed with waterstops as recommended in BS 8102 : 2009, to maintain the watertightness of the whole structure. The advice of the Certificate holder should be sought on particular applications.

23.2 Penetrations of the concrete, such as pipe entries or formwork ties, must also be securely sealed to maintain watertightness. The Certificate holder can advise on suitable systems.

24 Finishes

When water-based products are used to coat the hardened concrete, a primer may be required. For specific cases, advice should be sought from the Certificate holder.

25 Tests

25.1 The effect of Pudlo CWP (Cement Waterproofing Powder) on the properties of concrete designed to the mix specification given in Table 1 is given in Table 2.

Table 1 Test mix details and properties of fresh wet concrete⁽¹⁾

Component/Property	Quantity (kg·m ⁻³)	
	Control (plain) concrete	Pudlo CWP/ Admix 500 concrete
Portland cement (BS 12, Class 42.5 N)	375 ⁽²⁾	375 ⁽¹⁾
Slump (mm)	50	45
Water/cement ratio	0.45	0.35
Sand	720	725
Gravel (Thames Valley)	1090	1145
Pudlo CWP (kg)	–	7.5
Admix 500 (kg)	–	1.5

(1) The specific effect of the product on these properties, for a particular mix and site conditions, should be evaluated through site trial prior to use.

(2) ±10 kg·m⁻³.

Table 2 Effects of Pudlo CWP on the hardened properties of concrete⁽¹⁾

Property	Control (plain) concrete	Pudlo CWP/ Admix 500 concrete	Test reference
Water absorption (%) 28 days	2.42	1.25	BS 1881-122
Water vapour permeability [g·m(N·s) ⁻¹]	790 × 10 ⁻¹²	490 × 10 ⁻¹²	BS 3177
Water permeability (ms ⁻¹)	3.2 × 10 ⁻¹⁵	0.64 × 10 ⁻¹⁵	Taywood/Valenta
Drying shrinkage (%)	0.035	0.032	BS 6073-1
Wetting expansion (%)	0.017	0.009	BS 1881-5
Compressive strength (N·mm ⁻²) 28 days	63	82	BS 1881-116
Capillary absorption (g·mm ⁻² × 10 ⁻³)			BS EN 480-5 ⁽¹⁾
7-day cure			
1-day absorption	2.6	0.62	
7-day absorption	4.0	0.62	
90-day cure			
1-day absorption	3.9	1.1	
7-day absorption	7.0	1.7	
28-day absorption	8.4	2.6	

(1) The specific effect of the product on these properties, for a particular mix and site conditions, should be evaluated through site trial prior to use.

25.2 Tests were carried out by the BBA to determine:

characteristics of the admixture including

- specific gravity
- particle sizing
- pH of an aqueous solution

fresh concrete

- workability
- wet density

hardened concrete

- compressive strength
- flexural strength
- modulus of elasticity
- bond to steel
- freeze/thaw resistance
- drying shrinkage
- wetting expansion
- water vapour permeability
- liquid water permeability
- initial surface absorption
- water absorption
- capillary absorption
- efflorescence
- surface bond of other materials
- leaching resistance of the render
- water vapour permeability
- impact resistance
- permeability to liquid water.

25.3 An examination was made of test data from independent laboratories relating to:

- compressive strength
- flexural strength
- dynamic modulus
- hardened density
- sorptivity
- liquid water permeability
- oxygen diffusion
- chloride diffusion
- carbonation
- freeze/thaw
- drying shrinkage
- water absorption
- initial surface absorption
- electrical conductance
- capillary absorption.

26 Investigations

26.1 The manufacturing process and quality control procedures were evaluated and details were obtained of the quality and composition of the materials used.

26.2 A user survey was conducted to investigate the performance of the product in service.

26.3 A visit was made to an existing site where the product had been used to establish performance in service.

26.4 Data on concrete made with the product were examined and the mix design and curing regime assessed.

26.5 An assessment was made of the product's:

- range of use
- durability
- requirements for surface finishes
- maintenance and repair requirements
- compatibility with concreting materials.

Bibliography

BS 12 : 1996 *Specification for Portland cement*

BS 1881-5 : 1970 *Testing concrete — Methods of testing hardened concrete for other than strength*

BS 1881-116 : 1983 *Testing concrete — Method for determination of compressive strength of concrete cubes*

BS 1881-122 : 1983 *Testing concrete — Method for determination of water absorption*

BS 3177 : 1959 *Method for determining the permeability to water vapour of flexible sheet materials used for packaging*

BS 6073-1 : 1981 *Precast concrete masonry units — Specification for precast concrete masonry units*

BS 8000-2.2 : 1990 *Workmanship on building sites — Code of practice for concrete work — Sitework with in-situ and precast concrete*

BS 8007 : 1987 *Code of practice for design of concrete structures for retaining aqueous liquids*

BS 8102 : 2009 *Code of practice for protection of below ground structures against water from the ground*

BS 8110-1 : 1997 *Structural use of concrete — Code of practice for design and construction*

BS 8500-2 : 2006 *Concrete — Complementary British Standard to BS EN 206-1 — Specification for constituent materials and concrete*

BS EN 197-1 : 2011 *Cement — Composition, specifications and conformity criteria for common cements*

BS EN 206-1 : 2000 *Concrete — Specification, performance, production and conformity*

BS EN 480-5 : 2005 *Admixtures for concrete, mortar and grout — Test methods — Determination of capillary absorption*

BS EN 480-12 : 1998 *Admixtures for concrete, mortar and grout — Test methods — Determination of the alkali content of admixtures*

BS EN 934-2 : 2009 *Admixtures for concrete, mortar and grout — Concrete admixtures — Definitions and requirements, conformity, marking and labelling*

BS EN 1992-1-1 : 2004 *Eurocode 2 : Design of concrete structures — General rules and rules for buildings*

NA to BS EN 1992-1-1 : 2004 *UK National Annex to Eurocode 2 : Design of concrete structures — General rules and rules for buildings*

BS EN 1992-1-2 : 2004 *Eurocode 2 : Design of concrete structures — General rules — Structural fire design*

NA to BS EN 1992-1-2 : 2004 *UK National Annex to Eurocode 2 : Design of concrete structures — Structural fire design*

BS EN 1992-3 : 2006 *Eurocode 2 : Design of concrete structures — Liquid retaining and containing structures*

NA to BS EN 1992-3 : 2006 *UK National Annex to Eurocode 2 : Design of concrete structures — Liquid retaining and containing structures*

BS EN 13670 : 2009 *Execution of concrete structures.*

BS EN 13914-1 : 2005 *Design, preparation and application of external rendering and internal plastering — External rendering*

BS EN ISO 9001 : 2008 *Quality management systems — Requirements*

27 Conditions

27.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page — no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document — it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

27.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

27.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

27.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

27.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- individual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal.

27.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.