

CERTIFICATE OF CONFORMITY

No CC/0043



Product	Masterframe PVC-U Vertical Sliding Window	
Manufacturer	Masterframe Windows Ltd 4 Crittall Road Witham Essex CM8 3DR	
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Statement	Masterframe PVC-U vertical sliding windows were tested to BS 6375 Parts 1, 2 and 3 and PAS 24 : 2016 Annex C and found to comply (see <i>Limitations</i> for limitations of use).	
Classification	The window system is welded and mechanically jointed and characterised by frame sections, as detailed below and are classified W.	
Frame sections	Outer frame – P10156, reinforced with S00095 steel Sill – P10155, unreinforced Sash (upper) – P10157, reinforced with S00120 steel Sash (lower), meeting rail – P10159, reinforced with S00122 steel Sash (lower), head/jamb – P10158, reinforced with S00121 steel Interlock – P10119 and P10139 24 mm Glazing bead – P10121	
Furniture and fixings	Balance – Caldwell Ultralift N33 Pivot shoes – Caldwell UK132 Cam sash lock – Caldwell CC12 Claw sash lock keeps – Caldwell K12 Pivot bars – Caldwell UK504 Tilt restrictors – Caldwell PE72122 (G3) Tilt restrictor sash plates – Caldwell PE72122 (G3) Slide catches – Caldwell FL3RW & FL3LW Pivot bar carriers – Caldwell UK526 Slide-off pivot bar retaining rivets - Caldwell UK469	1x M5 x 30 mm CSK – PN127 PN 150 / PN 211 PN 161 / PN 213 – PN 120 / PN 136 PN 136 / PN 211 2x 3.9 x 16 mm self-drilling (PN 135) –
Limitations	Maximum size — 2000 mm (h) x 1000 mm (w) Double-glazed	

Performance

Air leakage (EN 12207) — Class 3
Watertightness (EN 12208) — Class 5A
Wind loading (EN 12210) — Class A5
Operation & strength (BS 6375-2) - PASS
Mechanical durability (EN 12400) — Class 3
Thermal transmittance (EN 10077-1) — U value $1.5 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$
Basic Security (BS 6375-3) — PASS

On behalf of the BBA



Hardy Giesler, Chief Executive Officer

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