

# CERTIFICATE OF CONFORMITY

No CC/0042

## Product

**Masterframe Vintage Conservation PVC-U Vertical Sliding Window**

## Manufacturer

**Masterframe Windows Ltd**  
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## Statement

Masterframe Vintage Conservation PVC-U vertical sliding windows were tested to BS 6375 Parts 1, 2 and 3 and PAS 24 : 2016 Annex C and found to comply (see *Limitations* for limitations of use).

## Classification

The window system is welded and mechanically jointed and characterised by frame sections, as detailed below and are classified W.

## Frame sections

Outer frame – P10156, reinforced with S00095 steel  
Sill – P10155, reinforced with S00016 steel  
Sash (upper), head/jamb – P10157, reinforced with S00120 steel  
Sash (upper), meeting rail – GRP 39chamfer  
Sash (upper), interlock – GRP USinterlock  
Sash (lower), head/meeting rail – P10159, reinforced with A00318 aluminium  
Sash (lower), jamb – P10158, reinforced with S00121  
Sash (lower). interlock – P10119 and P10139  
18 mm Glazing bead – P90121

## Furniture and fixings

Balance – Caldwell Torso II	1x M5 x 30 mm CSK
Pivot shoes – Caldwell UK132	–
Tilt latches – Caldwell Security FL3	1x 4.3 x 20 mm, 1x 3.9 x 19 mm and 1x 3.9 x 25 mm
Tilt latch operating knob (upper) – Caldwell UK482ANSAT	–
Tilt latch operating knob (lower) – Caldwell TLBeehive, TL Acorn or TLCeramic	–
Upper sash rider blocks – Caldwell Security PE601	2x 3.9 x 19 self-drilling
Cam sash lock – ERA CC21	2x 4.3 x 35mm and 1x 3.9 x 25 mm
Claw sash lock keeps – ERA K21	4x 4 x 50mm spaced thread
Pivot bars – Caldwell UK504	2x 3.9 x 16mm self-drilling
Tilt restrictors – Caldwell RA350WH/SUB	1x 3.9 x 16 mm CSK and 1x 3.9 x 19 mm CSK
Tilt restrictor sash plates – Caldwell G4	1x 3.9 x 16 mm CSK and 1x 3.9 x 19 mm CSK

**Limitations**

**Performance**

On behalf of the BBA

Slide catches – Caldwell TL3

Pivot bar carriers – Caldwell UK526

Slide-off pivot bar retaining rivets – Caldwell UK469

Maximum size — 2000 mm (h) x 1300 mm (w)  
Double-glazed

Air leakage (EN 12207) — Class 3

Watertightness (EN 12208) — Class 5A

Wind loading (EN 12210) — Class B5

Operation & strength (BS 6375-2) - PASS

Mechanical durability (EN 12400) — Class 3

Thermal transmittance (EN 10077-1) — U value  $1.5 \text{ W}\cdot\text{m}^{-2}\cdot\text{K}^{-1}$

Basic Security (BS 6375-3) – PASS

1x 3.9 x 2 5mm CSK gimlet point, 1x 4.3 x 20 mm CSK gimlet point and 1x 3.9 x 19 mm DSK

2x 3.9 x 16 mm self-drilling

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**Hardy Giesler, Chief Executive Officer**

Date: 8 June 2021

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